

INTERNALLY ILLUMINATED SIGN DETAILS

## NOTES:

1. BACKPLATES SHALL BE INSTALLED WITH 6 STAINLESS STEEL SCREWS AND WASHERS.

## 1 METAL OR TIMBER POLE 2 2 $^{\prime\prime}$ $\times$ $^{\prime\prime}_{6}$ $^{\prime\prime}$ S.S. BAND WITH 2 EACH, $^{\prime\prime}_{8}$ -16NC $\times$ $^{\prime\prime}_{4}$

STAINLESS STEEL HEX HEAD BOLT, LOCK WASHERS AND NUTS

- 5/6", EYE AND EYE, TURNBUCKLE S HOOK,  $\frac{3}{8}$ " MILD STEEL
- $\frac{1}{8}$  WIRE ROPE CLAMP (U BOLT TYPE)
- 1/8" STAINLESS STEEL TETHER WIRE
- 7 WIRE CLAMP WITH LEAD WIRE WRAP
- 8 SIGNAL HEAD

KEY:

- 9 6 X 8.2 LB/FT CHANNEL
- (10) 2 EACH,  $\frac{1}{2}$ -20 NF X  $\frac{2}{2}$ HEX HEAD BOLT, LOCK WASHER (DRILL AND TAP POLE TO ACCEPT)
- (11) WIREWAY (SEE DETAIL THIS SHEET)
- (12) METAL POLE
- (13) CABINET
- (14) END BUSHING
- (15) CONDUIT LOCKNUT
- 16 STEEL WASHER
- (17) WEATHERPROOF SEAL (18) 2" DIA × 4" NIPPLE
- UNLESS OTHERWISE NOTED
- (19) CABINET WALL DRILLED 1/8" OVERSIZE OF NIPPLE
- ② CHANNEL DRILLED 1/8" OVERSIZE OF NIPPLE
- 21) POLE DRILLED 1/8" OVERSIZE OF NIPPLE
- (2) 6063 EXTRUDED ALUMINUM FRAME
- (3) 4 EACH, F24T12/CW FLOURESCENT TUBES
- 24 TRANSLUCENT PLEXIGLASS SIGN FACE
- (25) 11/2" CAST IRON HUB WITH 56' PIN AND COTTER KEY
- 26 SEE KEY 2,9,17, AND 18, STANDARD PLAN "SIGNAL HEAD MOUNTING DETAILS MAST ARM AND SPAN WIRE MOUNTINGS" .
- ② SEE KEY 2,6,9 AND 22, STANDARD PLAN "SIGNAL HEAD MOUNTING DETAILS MAST ARM AND SPAN WIRE MOUNTINGS" .
- (8) SEE KEY 2,9 AND 22, STANDARD PLAN "SIGNAL HEAD MOUNTING DETAILS MAST ARM AND SPAN WIRE MOUNTINGS" .
- ② SERRATED 1½" ELBOW
  ③ 1½" DIA NIPPLE (DRILL AND TAP POLE
- 3) 2 EACH,  $\frac{1}{2}$ -20NF ×  $\frac{3}{4}$ " STAINLESS STEEL HEX HEAD BOLT AND LOCK WASHERS (DRILL AND TAP POLE TO ACCEPT
- 32 MOUNTING BRACKET



**MISCELLANEOUS** SIGNAL DETAILS STANDARD PLAN J-6h

NOTE: THIS PLAN IS NOT A LEGAL ENGINEERING DOCUMENT BUT AN ELECTRONIC DUPLICATE THE ORIGINAL, SIGNED BY THE ENGINEER AND APPROVED FOR PUBLICATION, IS KEPT ON FILE AT THE WASHINGTON STATE DEPARTMENT OF TRANSPORTATION. A COPY MAY BE OBTAINED UPON REQUEST.

APPROVED FOR PUBLICATION

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